



Transformación digital en la cadena logística

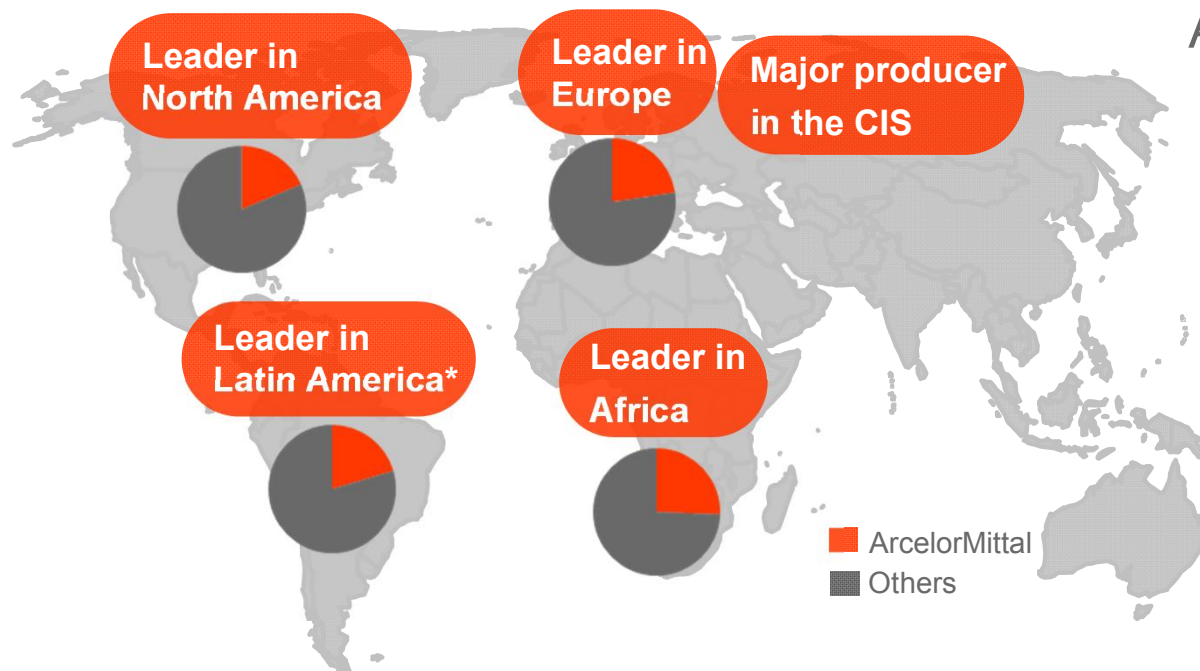
$$\frac{\partial f_{i,j}(\vec{x}, \vec{c})}{\partial x_i} = \sum_{k \neq i} c_{k,j}$$

The right formula
for the steels of the future

R&D
STEEL

Geographical reach

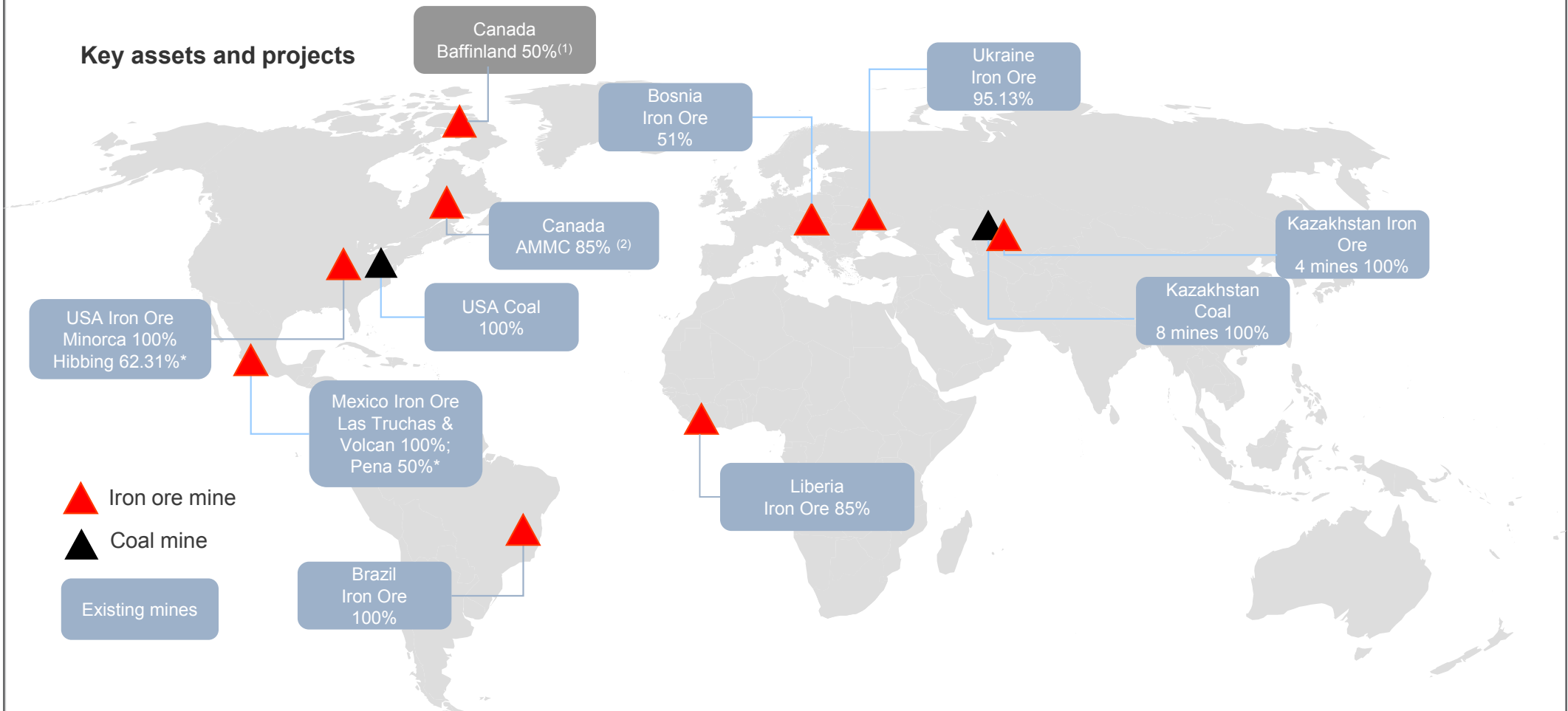
Market position by region



Emerging markets continue to offer the best organic growth potential for ArcelorMittal

- Superior demand growth potential
- We have the platform and experience:
 - Already the steel market leader in the Americas, Europe and Africa and top-four producer in the CIS
 - Brazil is one of our franchise businesses
 - We also have JV projects in the Middle East and China

A global mining portfolio addressing Group steel needs and external market



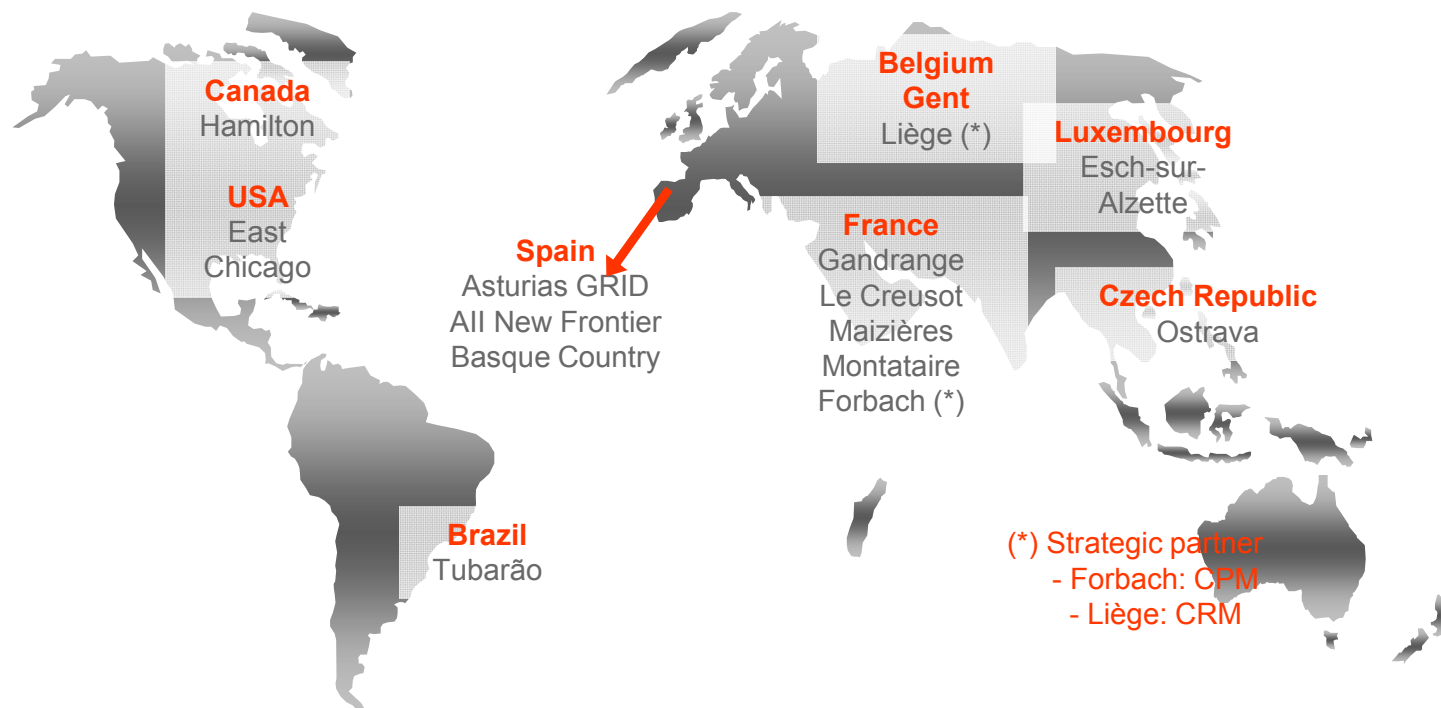
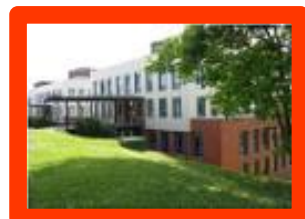
Geographically diversified mining assets



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ArcelorMittal Global R&D

12+1 Research Centres Located Worldwide

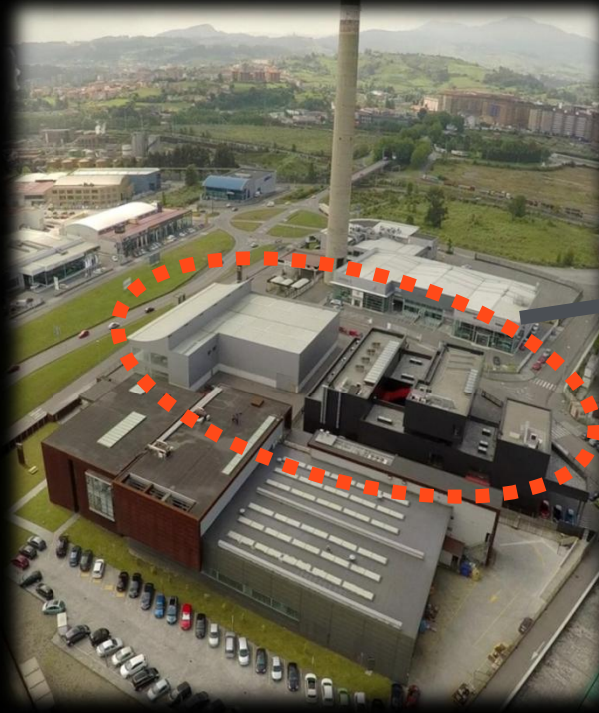
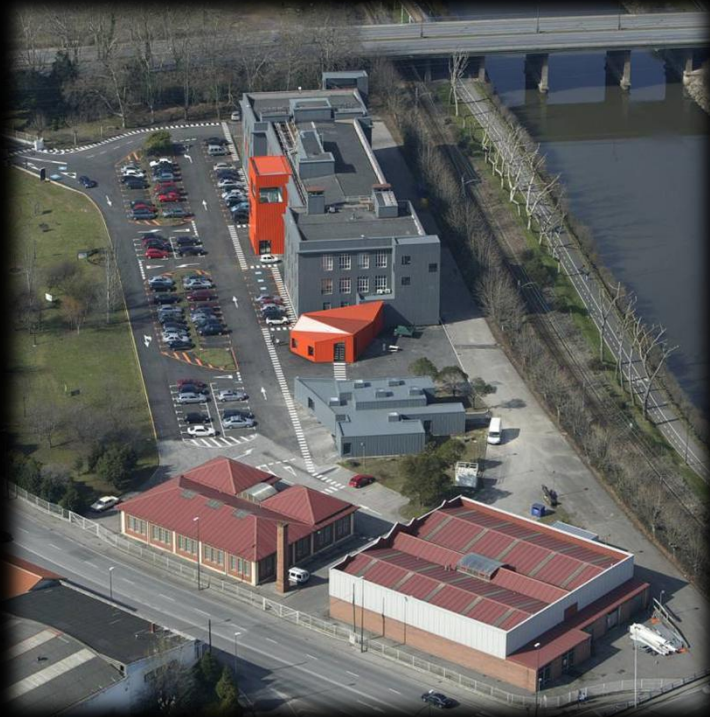


Global R&D SPACE: Key Facilities in Asturias

R&D Campus of 12.000 m² in 11 buildings



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GRID: 7000m² dedicated to:

- Primary, Refractories, By Products and Energy
- Finishing and Product Technology
- Environmental and Steelmaking Fluids
- Business and TechnoEconomics
- Mechatronics

New Frontier: 4000m² dedicated to Frontier Research

- Digital Factory
- Materials Revolution
- Additive Manufacturing
- Sustainable Resources



Industrial Pilot Plants: 1000 m² dedicated to

- Gas and Energy Labs
- Hybrid Filtration

Global R&D SPACE: Worldwide Impact

Innovation Service to 94 units in 24 Countries since 2008



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FLAT PRODUCTS AMERICA

Burns Harbor
Calvert
Cleveland
Coatesville
Columbus
Dofasco
Indiana Harbor
Lázaro Cárdenas
Tubarao
Vega do Sul
Warren

FLAT PRODUCTS EUROPE

Avilés
Borçelik
Bremen
Chateneuf
Desvres
Dunkirk
Eisenhüttenstadt
Etxebarri
Florange
Frýdek-Místek
Fos
Galati
Geel
Genk
Ghent
Katowice
Krakow
Lesaka
Liège
Mardyck
Montataire
Ostrava
Piombino
Sagunto
Sestao
St. Chély

LONG PRODUCTS EUROPE

Annaba
Belval
Differdange
Gijón
Hamburg
Hunedoara
Olaberría
Warsaw
Zaragoza *
Zenica
Zumárraga

ACIS

Kryviy Rih
Newcastle
Temirtau
Vanderbijlpark
Saldanha

MINING

Andrade
Kazakhstanskaya
Kentobe
Kryvyi Rih
Las Truchas
Mont Wright
Peña Colorada
Port Cartier
Prijedor
Saranskaya
Serra Azul
Volcán
Vostochnaya

LONG PRODUCTS AMERICA

Acindar
Cariacica
Contrecoeur
Costa Rica
Georgetown *
Juiz da Fora
Lázaro Cárdenas
Laplace *
Monlevade
Piracicaba
Steelton
Trinidad & Tobago
Vila Constitución
Vinton *

COMMERCIAL AGENCIES

Birmingham
Gent
Istanbul
Madrid
Milano
París
Reims
Stuttgart

CORPORATE TEAMS

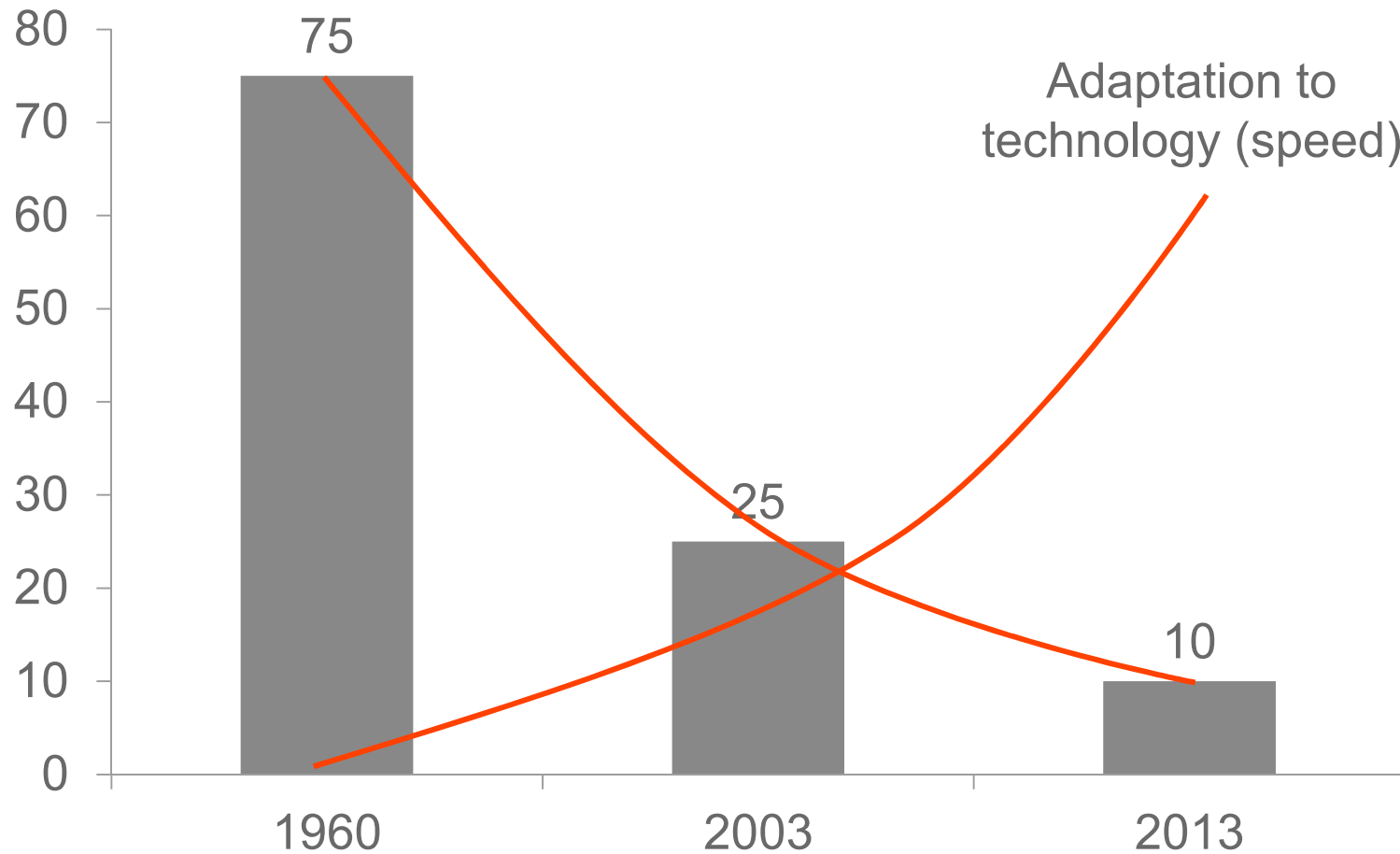
Chicago
Esch-sur-Alzette
London
Luxembourg
Paris
Rotterdam





Introduction – Food for thought

Avg. age of Companies joining S&P500



Adaptation to technology (speed)



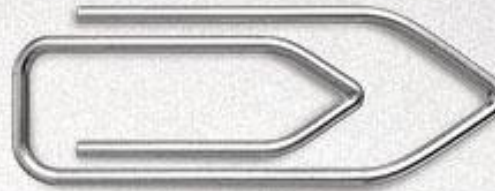
Introduction – Food for thought

- Humans landed on the Moon using 7.500 lines of software code
 - How many lines you think are there in a Boeing 787?
 - And in a Mercedes S?
 - And in a Chevrolet Volt?
 - And in a Tesla model S?

ArcelorMittal Global R&D Digitalization Program



Lightweight, ...



sustainable design



Our constant goal

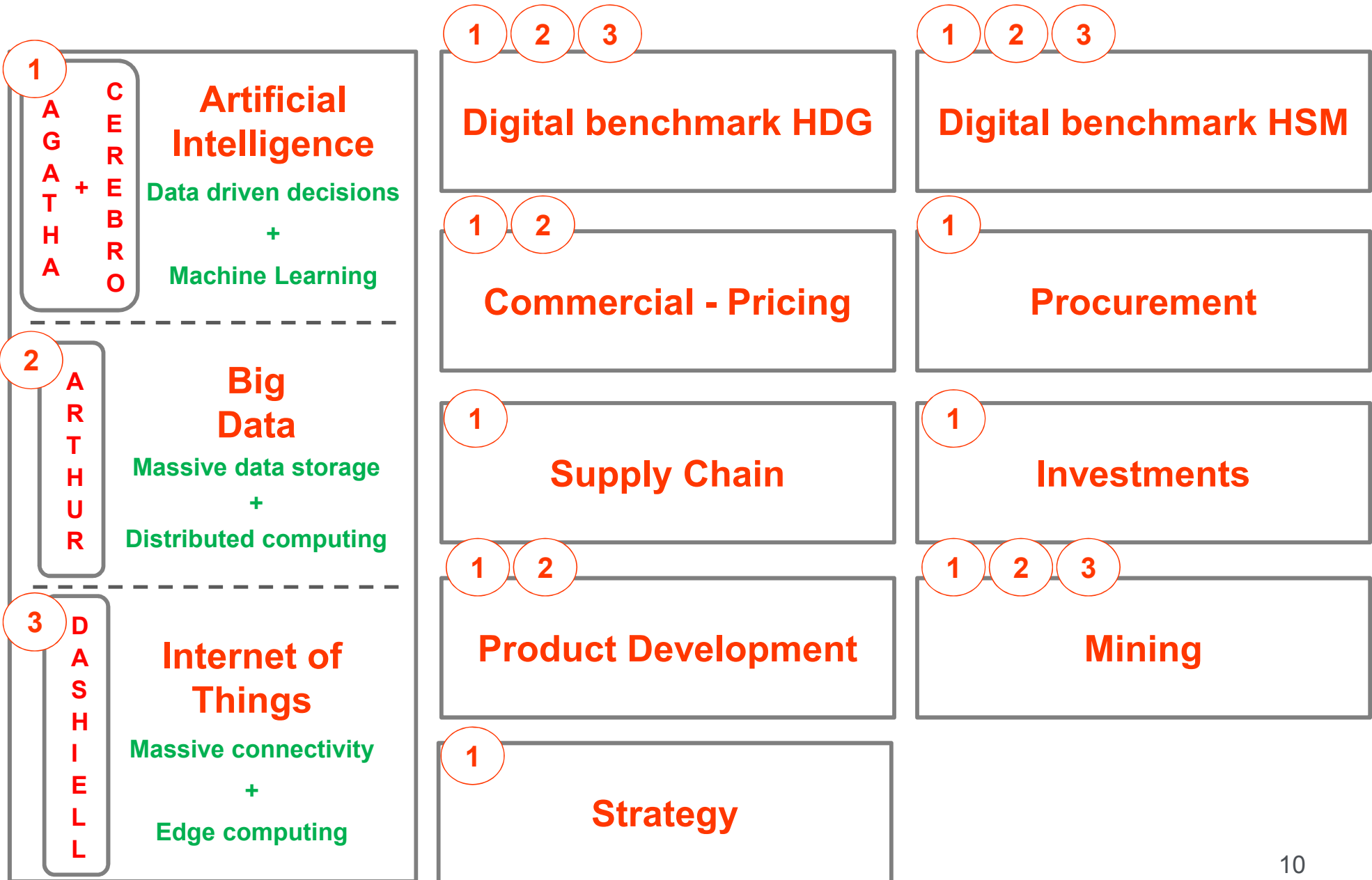
Global R&D Digitalization Program

Key Activities - Main objectives



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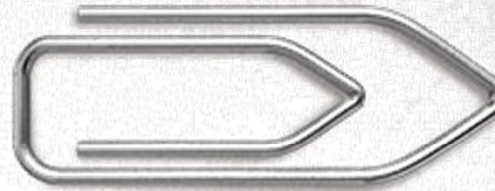


AI & Maths & Data-driven business

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Lightweight, ...



sustainable design



Our constant goal

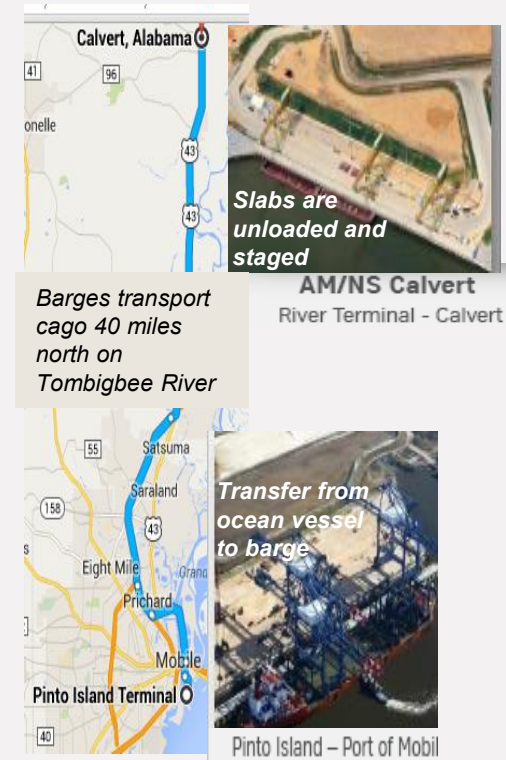
Location

AM/NS Calvert, Alabama

- The **geographical scope** of the project goes from maritime slab arrivals to Pinto Island Port at Mobile to the supply of the slabs to the HSM through the roller table that is located in the Slab Yard
- Slabs received by vessel arrive at **Pinto Island**, Port of Mobile from where they are barged north to **AM/NS Calvert river terminal** to be finally moved by truck platforms to the Slab Yard.
- Carbon slabs from **Indiana Harbor** are shipped by train to Calvert rail terminal, from where they are sent to the outer yards and later moved by truck platforms to the Slab Yard.
- **Stainless** slabs arrive by truck from Outokumpu directly to Bay 1 in the slab yard.



Maritime slab flows from Lázaro Cárdenas (Mexico), Tubarao (Brazil), and TK Brazil; and Rail flow from Indiana Harbor (USA) to AM/NS Calvert



Barges are unloaded and transhipped to truck platforms, then to AM/NS Calvert Slab Yards.



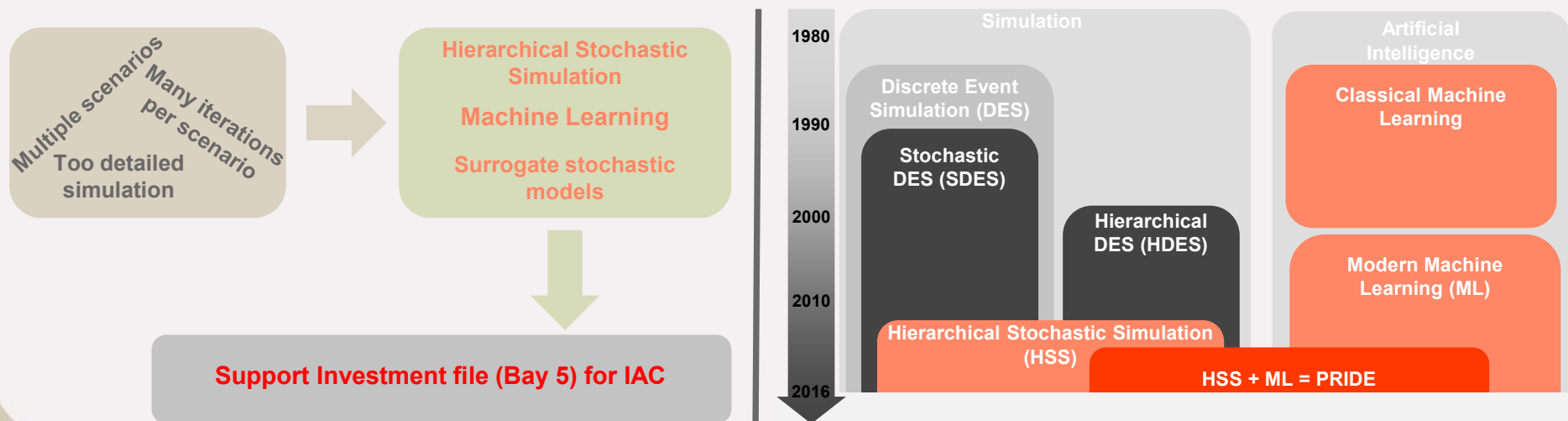
What is Innovative about the Idea

Innovative techniques

- The business analysis needed to achieve the objectives is **too detailed** for an analytical derivation, so an empirical approach is needed; considering that **multiple scenarios** had to be tested and that **each scenario** requires **many runs** to attain statistical significance, traditional stochastic simulation methods would require large amounts of memory and not finish in reasonable times.
- The needed speed-up was obtained by replacing subsystems of the simulation with **surrogate stochastic models**. We designed the surrogates using **machine learning** (a sub-field of **artificial intelligence**) to build fast models trained offline with synthetic data, generated through detailed simulations of the subsystems. A smart definition of the subsystems allowed reusing the same model throughout the analysis.

Innovative in Business

- This is, to our knowledge, the first **investment file** in the Group that is **supported by** such a detailed analysis not only of the expected results, but also of the potential risks using a **data-driven model**.



Technologies Involved

The hardware used was key to perform the study in the limited time frame available; our **Cerebro** cluster consists of 38 heterogeneous Intel Xeon-based servers, totaling **1344 processing cores** across 666 processors with **12.7TB RAM**, and 90TB storage. This translates roughly in **25 trillion instructions per second** (25×10^6 MIPS).

Even with this raw power, the full year-long simulation would take too long to run millions of times over to account for the tens of thousands of repetitions needed to attain statistical significance for each of the 150 distinct scenarios analyzed. If a single simulation took 10s to run, the whole analysis would require over 3 months of continuous computing time



Key Trends

- **Uncertainty management:** statistical analysis of outcomes and risk, instead of expected values
- **Machine Learning and Artificial Intelligence:** building of data-driven models to represent complex behavior with reduced complexity (running time, memory footprint)
- Integration of existing (albeit new) technologies into more **powerful methods**
- **High Performance Computing:** extract maximum value from current computational capabilities



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Slab Yard – ArcelorMittal Asturias



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Slab Yard – ArcelorMittal Burns Harbor

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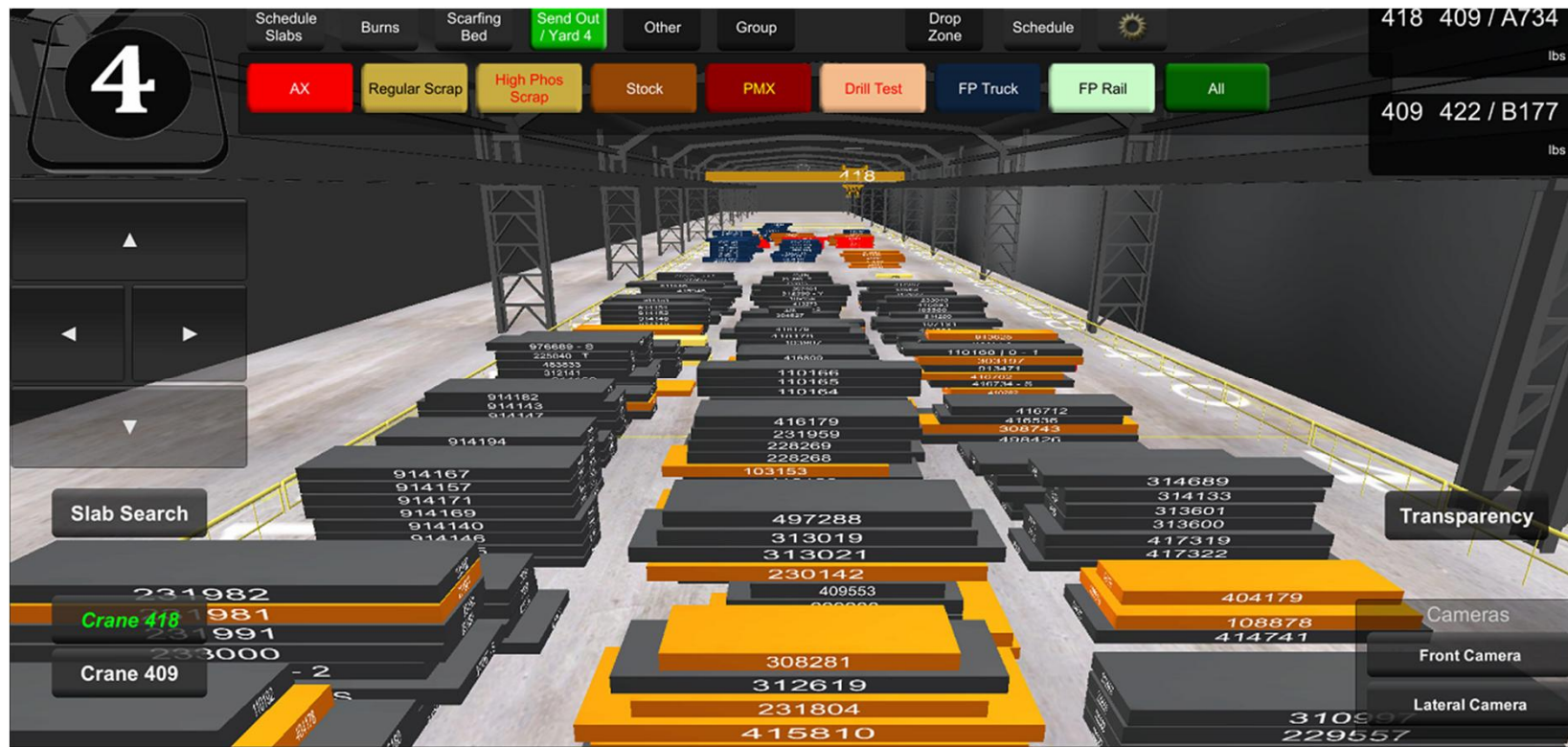




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Slab Tracking System Overview

- Computers in the cranes direct crane movement
- Crane operators see a virtual-reality slab yard that they use to color in the slabs they need to move
- As they move slabs, their computers update in real time





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ArcelorMittal KLiP Technology BIOMIMIC

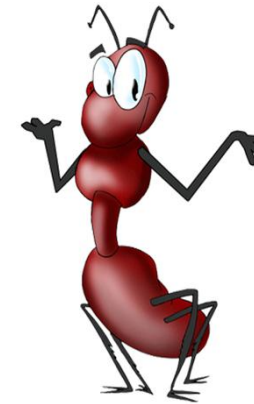
Producing Steel with Nature Inspiration





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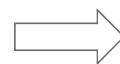
Características de las hormigas



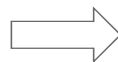
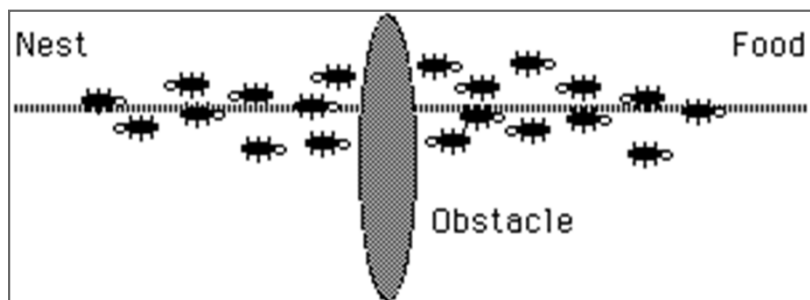
- Casi ciegas.
- No pueden hacer tareas complejas solas.
- Depende del fenómeno de inteligencia de enjambre para sobrevivir.
- Capaces de encontrar el camino más corto desde el hormiguero a la comida y retorno.
- Usan estigmergia a través de trazas de feromonas.
- Siguen las trazas de feromona que tienen más probabilidad. Cuantas más hormigas siguen un rastro, más atractivo se convierte para que lo sigan el resto.



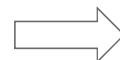
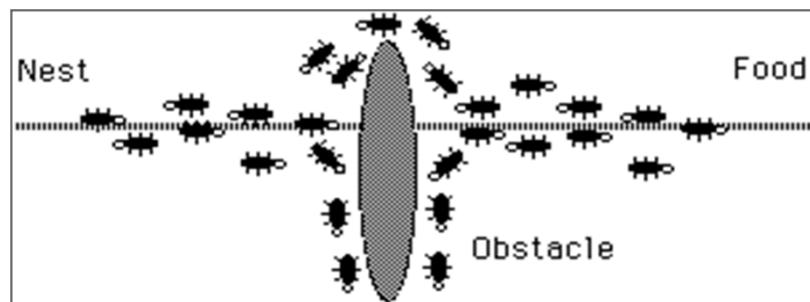
Comportamiento de las hormigas



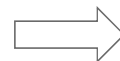
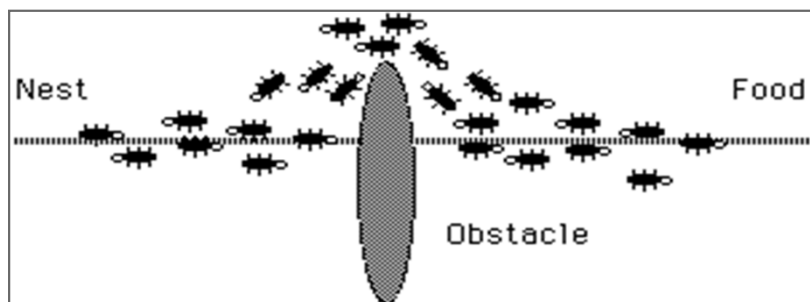
Imaginemos un camino recto a la comida



Aparece un obstáculo en el camino y las hormigas han de elegir: derecha o izquierda



Se comienzan a separar y exploran ambas posibilidades



En breve el camino más corto se convierte en el más probable por una traza más fuerte de feromonas.

KLIP: More tons, less cost, better quality, 0 CAPEX

Revolutionary Artificial Intelligence algorithms for line scheduling



TECHNOLOGY



- Ant Colony Optimization (ACO)
- Innovative new distributed parallel computation (Ant Hills)

Flexible scheduling of new products



1st Place
Americas
Emerging
Technology
AWARDS

Best paper Global R&D EVER



Best paper
AWARD
ANTS

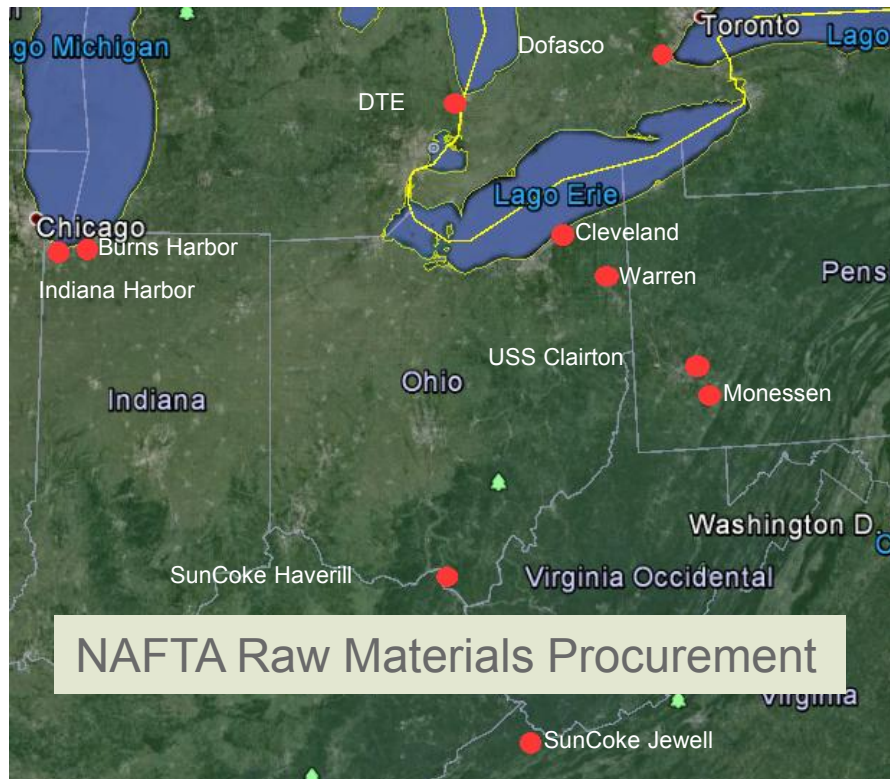
ArcelorMittal is the industrial leader using and evolving the ACO technology together with the creators

Saving millions through mathematically optimized decisions

Sourcing + Freight logistics

BUSINESS CASES

NAFTA Coke Logistics distribution



Europe Freight Land Logistics



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Main takeaways

- Technology around is evolving at unprecedented speed
- Global digitalization is not a debate
- Our ultimate goal is to have a digital enterprise where everything is connected
- New technology both hw & sw open doors traditionally closed due to lack of computing power and/or ability to properly manage huge amounts of data
- Innovation & Differentiation are key to survive (and lead) in our tremendous competitive World



Transformación digital en la cadena logística

$$\frac{\partial f_{i,j}(\vec{x}, \vec{c})}{\partial x_i} = \sum_{k \neq i} c_{k,j}$$

The right formula
for the steels of the future

R&D
STEEL